Andhra Pradesh State Council of Higher Education

Question Paper Name: Chemical Engineering CH 30th Sep 2020 Shift 1

Subject Name: Chemical Engineering (CH)

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Chemical Engineering (CH)

Group Number:

Group Id: 29996538

0 **Group Maximum Duration: Group Minimum Duration:** 120 **Show Attended Group?:** No **Edit Attended Group?:** No **Break time:** 0 **Group Marks:** 120 Is this Group for Examiner?: No Revisit allowed for group Instructions?: Yes **Maximum Instruction Time:** 0 0 **Minimum Instruction Time:**

Chemical Engineering (CH)

Section Id: 29996538

Section Number:

Mandatory or Optional: Mandatory

Number of Questions :120Section Marks :120Display Number Panel :YesGroup All Questions :YesMark As Answered Required? :YesSub-Section Number :1

Sub-Section Id: 29996538

Question Shuffling Allowed: Yes

Ouestion Number: 1 Ouestion Id: 2999654441 Ouestion Type: MCO Display Ouestion Number: Yes Is

Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical



The rank of the matrix $\begin{bmatrix} 2 & -1 & 3 & 1 \\ 1 & 4 & -2 & 1 \\ 5 & 2 & 4 & 3 \end{bmatrix}$ is

Options:

- 1. 3
- 2 2
- 3. ¹
- 4. 4

Question Number: 2 Question Id: 2999654442 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

Let $(x) = \frac{x|x|}{2}$, then the CORRECT statement among the following is

Options:

- f is not differentiable at x = 0
- f is differentiable at all points of \mathbb{R}
- f is not continuous at x = 0
- f is not differentiable at x = 1

Question Number : 3 Question Id : 2999654443 Question Type : MCQ Display Question Number : Yes Is Question Mandatory : No Single Line Question Option : No Option Orientation : Vertical

The particular integral of $(D^2 - 2D + 4)y = e^x \cos x$ is

$$\frac{1}{2}$$
 e^x cos x



$$\frac{1}{2} e^x \sin x$$

3

$$2e^{x} \sin x$$

Question Number: 4 Question Id: 2999654444 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

The Laplace transform of

$$f(t) = \frac{1 - e^{-t}}{t}$$
 is

Options:

$$\log(1-\frac{1}{s})$$

$$\frac{1}{2}\log(1-\frac{1}{s})$$

$$\log(1+\frac{1}{s})$$

$$\int_{4.}^{\frac{1}{2}} \log(1+\frac{1}{s})$$

Question Number: 5 Question Id: 2999654445 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

If the function 'x' is one solution of the linear differential equation

$$x^2y'' - xy' + y = 0, x > 0,$$

then the other linearly-independent solution is

1.
$$x^2$$

$$\ln x$$



- $_{3.} x \ln x$
- $x^2 \ln x$

Question Number: 6 Question Id: 2999654446 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

The Laurent's series of the function $f(z) = z^2 e^{\frac{1}{z}}$ converges for _____.

Options:

- |z| = 0
- |z| < 0
- |z| > 0
- 4. |z| < 2

Question Number: 7 Question Id: 2999654447 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

The number of ways in which five people can be lined up to set on a bus is

Options:

- 1. 24
- 120
- 3.
- 80

Question Number: 8 Question Id: 2999654448 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

Quartile deviation is equal to



$$\frac{3}{2}$$
 (Standard deviation)

$$\frac{1}{2}$$
 (Mean deviation)

$$\frac{2}{3}$$
 (Standard deviation)

$$\frac{2}{3}$$
 (Mean deviation)

Question Number: 9 Question Id: 2999654449 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

The solution y(1.1) of the initial value problem

$$\frac{dy}{dx} = x - y$$
, $y(1) = 1$, $h = 0.1$

using the 2nd order Runge - Kutta method is

Options:

1.005

1.104

1.004

3.

1.

1.106

Question Number: 10 Question Id: 2999654450 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

Which of the following methods can be applied to evaluate

$$I = \int_0^{10} \sin(x) + 2\cos(x) dx$$
 with h=2



Trapezoidal rule Simpson's 1/3 rule Simpson's 3/8 rule Weddle's rule Question Number: 11 Question Id: 2999654451 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical 1.6 kg of an organic compound on combustion gave 4.4 kg of CO₂. The percentage of C in the organic compound is about **Options:** 30% 45% 60% 75% Question Number: 12 Question Id: 2999654452 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical Recycle ratio for a process is given by **Options:** kg of fresh feed/kg of recycle stream. kg of (fresh + recycle) feed/kg of recycle stream. 3. kg of recycle stream/kg of fresh feed.

kg of recycle stream/kg of (fresh + recycle) feed.

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Question Number: 13 Question Id: 2999654453 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

What should be the internal energy (kJ/kg) of dry saturated steam at 100° C? Data from steam tables at 100° C: p = 1.01325 bar, $v_g = 1.673$ m³/kg and $h_g = 2676$ kJ/kg.

Options:

- 2500.3500
- 2502.5708
- 3. 2506.4833
- 4. 2509.7645

Question Number: 14 Question Id: 2999654454 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

For any irreversible process the net entropy change is _____.

Options:

- zero
- positive 2.
- negative 3.
- 4. unity

Question Number: 15 Question Id: 2999654455 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

If the vapour is assumed to behave as an ideal gas then Kirchhoff's relation is given by

$$\frac{dP}{dT} = C_{pg} - C_{pf}$$



$$\frac{dP}{dT} = C_{pf} - C_{pg}$$

$$\frac{d(\Delta h_v)}{dT} = C_{pg} - C_{pf}$$

$$\frac{dP}{dT} = C_{pf} + C_{pg}$$

Question Number: 16 Question Id: 2999654456 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

1 kg of saturated aqueous solution of a highly soluble component A at 60°C is cooled to 25°C. The solubility limits of A are 0.6 kg A/kg water at 60°C and 0.2 kg A/kg water at 25°C. The amount of A that crystallizes is ____Kg.

Options:

- 0.4
- 2. 0.25
- 3. 0.2
- 4. 0.175

Question Number: 17 Question Id: 2999654457 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

The maximum adiabatic flame temperature is attained when the fuel is burnt with Options:

- theoretically required amount of air.
- more than theoretically required amount of air.
- less than theoretically required amount of air.
- theoretically required amount of oxygen.



Question Number: 18 Question Id: 2999654458 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical
An ideal chemical solution is one which obeys
Options:
Raoult's law
2. Amagat's law
3. Charles law
4. Dalton's law
Question Number: 19 Question Id: 2999654459 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical
An automobile tyre is inflated to a pressure of 195 kPa at 273 K, if the pressure
inside the tyre is not exceeding 250 kPa. The maximum temperature to which tyre
is heated (Assume Ideal behavior).
Options:
1. 400 K
2. 450 K
3. 300 K
4. 350 K
Question Number: 20 Question Id: 2999654460 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical
For a spontaneous irreversible process, entropy change (ΔS) of
Options:
system always increases

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2. system always decreases
universe always increases
universe always decreases 4.
Question Number: 21 Question Id: 2999654461 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical
Degrees of freedom of triple point is
Options:
Zero 1.
One 2.
3. Two
4. Three
Question Number: 22 Question Id: 2999654462 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical
Pure carbon is completely burnt in oxygen. The flue gas analysis is $60\%\ CO_2,20\%$
CO and 20% O2. The percent excess oxygen used is
Options:
1. 0
2. 20
3. 5
4.

Question Number: 23 Question Id: 2999654463 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical



Compression is the characteristic action of
Options:
1. grinders
2. crushers
3. fluid energy mills
4. cutting machines
Question Number: 24 Question Id: 2999654464 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical
For a Carnot refrigerator operating between 47 °C and 27 °C, the coefficient of
performance is
Options:
1. 19.88
2. 1.35
3. 1.74
4. 15.00
Question Number: 25 Question Id: 2999654465 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical
Equilibrium constant depends on
Options:
1. Temperature
2. Equilibrium Pressure
3. Catalyst Concentration

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Composition of product

4. 16Q

Question Number: 26 Question Id: 2999654466 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical The equivalent diameter of an annulus comprising of inner pipe of I.D. 4.8 cm and outer pipe of I.D. 9.8 cm. The thickness of inner pipe is 4 mm. The equivalent diameter of the given annulus is . **Options:** 4.8 cm 4.6 cm 3. 4.2 cm 4.4 cm Ouestion Number: 27 Ouestion Id: 2999654467 Ouestion Type: MCO Display Ouestion Number: Yes Is **Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical** Applying a pressure drop across a capillary results in a volumetric flow rate Q under laminar flow conditions. The flow rate for the same pressure drop, in a capillary of the same length but double the diameter is ... **Options:** Q/16

Question Number: 28 Question Id: 2999654468 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

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Which of the following materials is most commonly used filter aid in filtration
process?
Options:
1. rice husk
plastic powder 2.
coal powder 3.
diatomaceous silica 4.
Question Number: 29 Question Id: 2999654469 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical
is constant for incompressible fluid.
Options:
Temperature 1.
2. Density
3. Pressure
Velocity 4.
Question Number: 30 Question Id: 2999654470 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical
Starch in water is
Options:
Bingham plastic fluid 1.
2. Pseudo plastic fluid
Dilatant fluid 3.

Newtonian fluid

Question Number: 31 Question Id: 2999654471 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical In cyclone separator, separation factor is defined as ratio of **Options:** Gravitational force to Centrifugal force. Centrifugal force to gravitational force. 3. Mass of particle collected at top to at bottom. Mass of particle collected at bottom to at top. Question Number: 32 Question Id: 2999654472 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical S-type pitot tube is used for monitoring the **Options:** velocity of ambient air. 2. velocity of stack gas. 3 flow of water in closed channel. flow of effluent water in open channel. Question Number: 33 Question Id: 2999654473 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical What will happen to the head developed by the pump, when the flow rate is increased?

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Increase

2. Decrease
3. Constant
4. Increase initially and then decrease
Question Number: 34 Question Id: 2999654474 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical
In a parallel plate Electro Static Precipitator (ESP) of a power plant, ratio of
collection area to volume of precipitator is
Options:
1. square of the distance between the plates.
2. square root of the distance between the plates.
3. directly proportional to the distance between the plates.
inversely proportional to the distance between the plates.
Question Number: 35 Question Id: 2999654475 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical
Apparent viscosity for pseudo plastic fluids with increasing shear rate.
Options:
increase 1.
2. decrease
3. do not change
4. increase and then decrease

Question Number: 36 Question Id: 2999654476 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

The work index in Bond's law for crushing of solids has the following dimensions.



Options:

kW/ton

1.

kWh/ton

2.

kW ton

ton/kW

Question Number: 37 Question Id: 2999654477 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

Size analysis was carried out on a sample of gravel. The data for mass fraction (x_f) and average particle diameter (D_{pi}) of the fraction is given in the table below:

Xf	0.2	0.3	0.5
D _{pi} (mm)	5	10	20

The mass mean diameter of the sample is

Options:

13 mm

₂ 11 mm

12 mm

14 mm

Question Number: 38 Question Id: 2999654478 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

Grinding of tough fibrous material is done by

Options:

Jaw crusher

Hammer mill



3. Ball mill	
Gyratory crusher 4.	
Question Number: 39 Question Id: 2999654479 Question Type: MCQ Display Question Number: Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical	Yes Is
Bernoulli's equation strictly applies to	
Options:	
compressible fluids	
perfect fluids 2.	
3. turbulent fluids	
4. gases only	
Question Number: 40 Question Id: 2999654480 Question Type: MCQ Display Question Number: Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical Power required to drive a ball mill with a particular ball load is proportional to	
diameter of the ball mill D as	
Options:	
1. D	
2. 1/D	
3. $D^{2.5}$	
4. $D^{1/2}$	
Question Number: 41 Question Id: 2999654481 Question Type: MCQ Display Question Number: Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical	Yes Is
Convective heat transfer co-efficient in case of fluid flowing in tubes is not affect	cted
by the tube length/diameter ratio, if the flow is in the zone.	
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Options:
viscous-sublayer
2. laminar
transition 3.
4. highly turbulent
Question Number: 42 Question Id: 2999654482 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical
Fouling factor
Options:
does not provide a safety factor for design.
accounts for additional conductance to fouling coefficient.
3. accounts for additional conductance to heat flow.
accounts for additional resistances to heat flow.
Question Number: 43 Question Id: 2999654483 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical
Emissivity of a polished surface is
Options:
1. high
2. very low
3. 1
4. about 0.8

Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

The left face of a one dimensional slab of thickness 0.2 m is maintained at 100 °C and the right face is exposed to air at 20 °C. The thermal conductivity of the slab is 1.0 W/(m-K) and the heat transfer coefficient from the right face is 10 W/(m² K). At steady state, the temperature of the right face is

Options:

- 46.6°C
- 2. 54.2°C
- 3. 68.3°C
- 4. 76.8°C

Question Number: 45 Question Id: 2999654485 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

For turbulent flow in a tube, the heat transfer coefficient is obtained from Dittus-Boelter equation. If the tube diameter (D) is changed to 0.75 D and the flow rate is increased by a factor of 1.5, then the Nusselt number will change by a factor of Options:

- 1.74
- 6.1
- 3. 2.0
- 10.4

Question Number: 46 Question Id: 2999654486 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

The ratio of the diffusivity of momentum to thermal diffusivity is **Options**:

Prandtl Number



2. Biot Number
3. Reynolds number
4. Peclet number
Question Number: 47 Question Id: 2999654487 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical
Below the critical Peclet number, the value of Nusselt number is
Options:
1. 7
2. 100
3. 23
4. 45
Question Number : 48 Question Id : 2999654488 Question Type : MCQ Display Question Number : Yes Is Question Mandatory : No Single Line Question Option : No Option Orientation : Vertical
Two rods of the same material have diameters in the ratio 1:2 and lengths in the
ratio 2:1. If the temperature difference between their ends is the same, the ratio of
heats conducted by them in a given line is
Options:
1. 1: <mark>4</mark>
2. 4:1
3. 1:8
4. 8:1



Question Number: 49 Question Id: 2999654489 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical
An electrically heated element is submerged in a pool of water at its saturation
temperature. As the temperature of the heating element is increased the maximum
heat transfer coefficient is observed
Options:
in the free convection regime
between the nucleate boiling and partial nucleate boiling mixed with unstable film boiling regimes
in the incipient nucleate boiling regime 3.
in the stable film boiling regime without radiation 4.
Question Number: 50 Question Id: 2999654490 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical The advantage of backward feeding over forward feeding in multiple effect
evaporator units is that
Options:
heat sensitive materials can be handled.
there is no additional cost of pumping.
most concentrated liquor is at highest temperature.
equal heat transfer coefficients exist in various effects. 4.
Question Number: 51 Question Id: 2999654491 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical
In distillation column design, if $q \ge 1$, then it is
Options:
1. Cold feed

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2. Feed at bubble point
3. Feed partially vapour
Feed superheated vapour 4.
Question Number: 52 Question Id: 2999654492 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical
Molecular diffusion induced by external field is called as Options:
1. Forced diffusion
2. Thermal diffusion
3. Eddy diffusion
Conductive diffusion 4.
Question Number: 53 Question Id: 2999654493 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical
The ratio of the kinematic viscosity to the molecular diffusivity is known as
Options:
Prandtl number
2. Schmidt number
3. Fourier number
4. Peclet number
Question Number: 54 Question Id: 2999654494 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical
Molecular diffusion is due to
Options:

activation energy of molecules

potential energy of molecules

thermal motion of molecules

pressure energy of molecules

Question Number: 55 Question Id: 2999654495 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

In mass transfer equipment, cascading of stages is done to

Options:

2.

increase the extent of mass transfer above that which is possible with a single co-current process.

increase the extent of mass transfer above that which is possible with a single counter-current process.

reduce operating expenses.

reduce initial cost.

Question Number: 56 Question Id: 2999654496 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

From Fick's first law of diffusion we have, $J_A = -D_{AB} \frac{\partial C_A}{\partial x}$, the negative sign indicates

Options:

Flux decreases with increasing D_{AB}.

Flux decreases with increasing concentration gradient.

Flux is in the opposite direction of concentration gradient.



Flux is in the opposite direction of the bulk movement.
Question Number: 57 Question Id: 2999654497 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical
Thiele modulus is given by
Options:
rate of reaction/ rate of mass transfer. 1.
rate of mass transfer/rate of reaction.
rate of absorption/rate of adsorption. 3.
rate of reaction/ heat of reaction.
Question Number: 58 Question Id: 2999654498 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical
At minimum reflux ratio, the number of plates becomes
Options:
1. 0
2. Infinite
3. 1
Independent on reflux ratio 4.
Question Number: 59 Question Id: 2999654499 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical
Cox chart is needed in the design of
Options:
1. absorber
2. extractor



3. evaporator
4. distillation column
Question Number: 60 Question Id: 2999654500 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical
Dryer used in paper industry is dryer.
Options:
1. rotary
cylinder 2.
3. spray
4. tunnel
Question Number: 61 Question Id: 2999654501 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical
What is the value of Lewis number when mass diffusivity in a mixture equals the
thermal diffusivity?
Options:
1. 1
\$ 1 2.
3.
> 1 4.

Question Number: 62 Question Id: 2999654502 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical



In a single stage extraction process, 12 kg of pure solvent S (containing no solute A) is mixed with 36 kg of feed F containing A at a mass fraction $x_F = 0.2$. The mixture splits into an extract phase E and a raffinate phase R, containing A at $x_E = 0.5$ and $x_R = 0.05$ respectively. The total mass of the extract phase is Options:

- 8.62 kg
- 11.56 kg
- 10.67 kg
- 7.2 kg

Question Number: 63 Question Id: 2999654503 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

For a reversible reaction A ⇔ B, if K is the equilibrium constant, the equilibrium conversion is

Options:

$$(K + 1)/K$$

- (K+1)K
- K/(K-1)
- 4. K/(K +1)

Question Number: 64 Question Id: 2999654504 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

In the enriching section of the continuous distillation column

Options:

more volatile component transfers from vapor to liquid.



less volatile component transfers from liquid to vapor.

more volatile component transfers from liquid to vapor.

less volatile component transfers from vapor to liquid.

Question Number: 65 Question Id: 2999654505 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

If diffusivity value of NH₃ - Air system at 1 atm and 35°C is 2.15×10^{-5} m²/s, what is the diffusivity value at 2 atm and 75°C?

Options:

$$0.895 \times 10^{-5} \,\mathrm{m}^2/\mathrm{sec}$$

$$1.291 \times 10^{-5} \text{ m}^2/\text{sec}$$

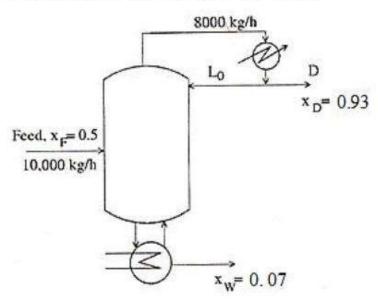
$$3.58 \times 10^{-5} \,\mathrm{m}^2/\mathrm{sec}$$

4.
$$5.162 \times 10^{-5} \text{ m}^2/\text{sec}$$

Question Number: 66 Question Id: 2999654506 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical



A distillation column separates 10,000 kg/h of a benzene-toluene mixture as shown in the figure below. In the figure, X_F, X_D, and X_W represent the weight fraction of benzene in the feed, distillate, and residue, respectively.



The reflux ratio is .

Options:

- 0.5
- 0.6
- 3 1.0
- 4. 2.0

 $Question\ Number: 67\ Question\ Id: 2999654507\ Question\ Type: MCQ\ Display\ Question\ Number: Yes\ Is\ Question\ Mandatory: No\ Single\ Line\ Question\ Option: No\ Option\ Orientation: Vertical$

The reason for preferring packed towers over plate towers in distillation practice is that the packed tower operation gives _____.

- low pressure drop and high hold up
- high pressure drop and low hold up



low pressure drop and low hold up

high pressure drop and high hold up

4

Question Number: 68 Question Id: 2999654508 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

A sample of wool containing 40% moisture has an equilibrium moisture content of 12.5% in contact with air of RH 50%. The critical moisture content is 20%. All moisture contents are on dry basis. How much water can be removed by drying the sample in a current of air of 50% RH?

Options:

50%

7.5%

3. 27.5%

4. 37.5%

Question Number: 69 Question Id: 2999654509 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

If Y is the absolute humidity of air-water mixture, the mole fraction of water vapor in the mixture is

$$\frac{Y}{\frac{18}{29} + Y}$$

$$\frac{Y}{1+Y}$$

$$\frac{1}{1+Y}$$



$$\frac{\frac{18}{29}Y}{\frac{18}{29} + Y}$$

4.

Question Number: 70 Question Id: 2999654510 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

Drying of milk is usually carried out in a ...

Options:

- spray dryer
- 2. rotary dryer
- 3. tunnel dryer
- 4. tray dryer

Question Number: 71 Question Id: 2999654511 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

The initial concentration of A in a first order reaction, $A \rightarrow B$ is 1.0 mole/lit. The reaction rate constant is 0.022 min⁻¹. The time required, in minutes, for 75% conversion of A is

Options:

- 1. 63
- 2 54
- 3 48
- 72

Question Number: 72 Question Id: 2999654512 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical



Which is the most suitable instrument to measure high vacuum?
Options:
Dead weight gauge
2. Pirani gauge
3. Barometer
Bourdon pressure gauge
Question Number: 73 Question Id: 2999654513 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical
For a first order system, the phase lag of a sinusoidal response is
Options:
1. 90°
2. 120°
180° 3.
4. 30°
Question Number: 74 Question Id: 2999654514 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical
Conversion is independent on initial concentration for order reaction.
Options:
1. O th
2. 1 st
3. 2 nd
4. 3 rd

Question Number: 75 Question Id: 2999654515 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

The relationship between Thiele $modulus(\varphi)$ and Internal Effectiveness Factor(η)

for first order reaction is _____.

Options:

- $\eta=1/\phi(\phi \coth(\phi)-1)$
- $_{2} \eta = 1/\phi^{2}(\phi \coth(\phi)-1)$
- $\eta=3/\phi$ (ϕ coth(ϕ)-1)
- $\eta = 3/\phi^2(\phi \coth(\phi)-1)$

Question Number: 76 Question Id: 2999654516 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

Variation of Heat of reaction with temperature at constant pressure or at constant volume is known as

Options:

- Fourier's Law
- 2. Hess's Law
- Kirchoff's Law
- 4 Laplace Law

Question Number: 77 Question Id: 2999654517 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

An isothermal gas phase reaction A \rightarrow 5B is conducted by taking 50% A and 50% inerts. The value of ε is

Options:

1 1



- 2
- 3. 3
- 4. 4

Question Number: 78 Question Id: 2999654518 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

Choose the correct statement from the following.

- The effectiveness factor is smaller when an endothermic reaction is conducted under non-isothermal conditions compared to that at isothermal conditions.
- (ii) The effectiveness factor is larger when an endothermic reaction is conducted under non-isothermal conditions compared to that at isothermal conditions.

Options:

- Both statements (i) and (ii) are correct.
- 2 Statement (i) is correct but ii) is wrong.
- Statement (i) is wrong but (ii) is correct.
- Both statements (i) and (ii) are wrong.

Question Number: 79 Question Id: 2999654519 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

The conversion of a reactant, undergoing a first order reaction, at a time equal to twice the half life of the reaction is

- 0.75
- 2, 0.88
- 3. 0.60



4. 0.55

2. 1

Question Number: 80 Question Id: 2999654520 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical
catalyst is used in Oxo Process.
Options:
1. Cobalt carbonyl
2. ZnO
$_{3.}$ TiO $_{2}$
4. BiOCI
Question Number: 81 Question Id: 2999654521 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical
For an exothermic reaction the equilibrium constant
Options:
1. remains unaffected with change in temperature.
decreases with increase in temperature.
increases with increase in temperature.
decreases with increase in pressure.
Question Number: 82 Question Id: 2999654522 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical
For a system prepared by partially decomposing CaCO3 into an evacuated space,
the number of degrees of freedom is
Options:
1. 0



- 3. 2
- 4. 3

Question Number: 83 Question Id: 2999654523 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

A police man standing and controlling the traffic is an example for

Options:

- an open loop control
- a feed forward control
- a feedback control
- a closed loop control

Question Number: 84 Question Id: 2999654524 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

A series first order reaction $A \to R \to S$ ($K_1 = 2K_2$) is carried out in an isothermal batch reactor with 1 mole of pure A per liter, determine the maximum concentration of R that can be obtained.

Options:

- 0.25
- 2. 0.5
- 3. 0.75
- 4. 1.0

Question Number: 85 Question Id: 2999654525 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

The catalytic cracking of heavy oil has the following advantages.



Low antiknock property.

High quantities of aromatics could be obtained.

By product gas yield is high.

The product has considerable quantities of Sulphur.

Question Number: 86 Question Id: 2999654526 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

For a P-D controller, the transfer function is

Options:

 $K_c \tau_D s$

 $_2$ $K_c/\tau_D s$

 $K_{c}(1+\tau_{D}s)$

4. $K_c (1 + 1/\tau_D s)$

Question Number: 87 Question Id: 2999654527 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

The damping ratio of a second order system with the transfer function $4/(s^2+2s+4)$

is

Options:

0.5

2. 2.0

3. 4.0

4. 1.0



Question Number: 88 Question Id: 2999654528 Question Type: MCQ Display Question Number: Yes Is **Ouestion Mandatory: No Single Line Question Option: No Option Orientation: Vertical** The time constant for a first order system of mercury-in-glass thermometer (mass of mercury m, heat capacity of mercury C, film heat transfer coefficient h, and surface area of mercury bulb A) is **Options:** mC/hA 2. hA/mC 3 hAC/m 4. m/hAC Ouestion Number: 89 Ouestion Id: 2999654529 Ouestion Type: MCO Display Ouestion Number: Yes Is **Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical** The reaction for this mechanism is between an adsorbed molecule and a molecule in the gas phase is called as **Options:** Eley-Rideal Mechanism Single site mechanism Dual site mechanism 4 Different site mechanism Question Number: 90 Question Id: 2999654530 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

Electric Furnace is used in Synthesis.

Options:

Sulphur

Phosphorus



3. NH₃

Cement

Question Number: 91 Question Id: 2999654531 Question Type: MCQ Display Question Number: Yes Is

Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

Nylon synthesis is based on

Options:

Addition polymerization

- 2. Pyrolysis process
- 2 Condensation polymerization
- Freezing process

Question Number: 92 Question Id: 2999654532 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

Relation between Decibel and Amplitude Ratio (A.R) is

Options:

- $Decibel = log_{10} (A.R)$
- Decibel = $10 \log_{10} (A.R)$
- Decibel = $20 \log_e (A.R)$
- Decibel = $20 \log_{10} (A.R)$

Question Number: 93 Question Id: 2999654533 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

The effective annual interest rate i_{eff} is expressed in terms of the nominal interest rate r compounded continuously as

Options:



$$i_{\text{eff}} = \ln(r) - 1$$

$$i_{\text{eff}} = e^{r}$$

$$i_{\text{eff}} = \ln(r+1)$$

$$i_{eff} = e^{r} - 1$$

Question Number: 94 Question Id: 2999654534 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

Off set of a control system _____.

Options:

- varies with time
- 2 does not vary with time
- varies exponentially with time
- varies sinusoidally with time

Question Number: 95 Question Id: 2999654535 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

The time constant of a unity gain, first order plus time delay process is 5 min. If the phase lag at a frequency of 0.2 rad/min is 60°, then the dead time (in minutes) is Options:

1. $\pi/6$

- $5\pi/12$
- 3. $\pi/3$
- 4. $\pi/12$



Question Number: 96 Question Id: 2999654536 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

The Corner frequency of a first order system having transfer function of $1/(\tau s+1)$ is Options :

- 1. 2/s
- $2 1/\tau$
- 3. $\tau/2$
- s/2

Question Number: 97 Question Id: 2999654537 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

Standard pipes of different schedule numbers and standard tubes of different BWG numbers are available in the market. For a pipe or tube of a given nominal diameter, which one of the following statements is true?

Options:

3.

Wall thickness increases with increase in both schedule number and the BWG number.

Wall thickness decreases with increase in the schedule number and increases with increase in the BWG number.

Wall thickness decreases with increase in both schedule number and the BWG number.

Wall thickness increases with increase in the schedule number and decreases with increase in the BWG number.

Question Number: 98 Question Id: 2999654538 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical



The characteristic equation of a closed loop system using a proportional controller with gain K_c is $12 \text{ s}^3 + 19 \text{ s}^2 + 8 \text{ s} + 1 + K_c = 0$. At the onset of instability, the value of K_c is

Options:

- 20/3
- 2. 10
- 25/3
- 35/3 4.

Question Number: 99 Question Id: 2999654539 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

The calibration data of a thermocouple with its cold junction at 0°C are given below:

Hot junction temperature (°C): 0 20 40 60 80 100

Thermo emf (mV) : 0.00 0.80 1.61 2.43 3.26 4.10

The hot junction of the thermocouple is placed in a bath at 80°C while its cold junction is at 20°C. What is the emf of the thermocouple?

Options:

- $3.26 \,\mathrm{mV}$
- 2. 0.80 mV
- 2.46 mV 3.
- 2.43 mV

Question Number: 100 Question Id: 2999654540 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

Which of the following is correct?

Options:



Rate = Driving force \times Resistance
Driving force = Rate \times Resistance
Resistance = Rate × Driving force 3.
Rate = Resistance/Driving force 4.
Question Number: 101 Question Id: 2999654541 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical
When the declining- balance method is used
Options:
the annual depreciation cost is a fixed percentage of the property value at the
beginning of the particular year 1.
2. the annual cost for depreciation is same each year
the value of the asset can decrease to zero at the end of the service life 3.
4. the value of the asset decreases linearly with time
Question Number: 102 Question Id: 2999654542 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical
A column costs ₹5 lakh and has a useful life of 10 years. Using the double declining
balance depreciation method, the book value of the column at the end of 5 years in
lakh of rupees is
Options:
1. 1.21
2. 1.31
3. 1.64

2.05

Question Number: 103 Question Id: 2999654543 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical

Breakeven point is the point where

Options:

- fixed and variable costs intersect
- 2. fixed and total costs intersect
- total and variable costs intersect
- sales revenue and total costs intersect

Question Number: 104 Question Id: 2999654544 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical Chemical engineering plant cost index is used for finding the present cost of a particular chemical plant, if the cost of similar plant at some time in the past is known. The major component of this cost index is

Options:

- Fabricated equipment and machinery
- Pumps and compressors
- Process instruments and control
- 4 Electrical equipment & materials

Question Number : 105 Question Id : 2999654545 Question Type : MCQ Display Question Number : Yes Is Question Mandatory : No Single Line Question Option : No Option Orientation : Vertical

Which of the following is not a component of the fixed capital for a chemical plant

facility?

Options:



Process equipment 1.
2. Process piping, instruments and controls
3. Plants utilities
Raw materials inventory
Question Number: 106 Question Id: 2999654546 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical A new piece of completely installed equipment costs ₹12,000 and it has scrap value
of ₹2000 at end of its useful life. If the useful life period is 10 years and interest is
compounded 6% per year. Capitalized cost (Approximately).
Options:
1. ₹24650
2. ₹35640
3. ₹54210
4. ₹65 2 70
Question Number: 107 Question Id: 2999654547 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical
The ratio of average production rate for a given period to the designed production
rate is called as
Options:
Capacity factor
Demand factor
Load factor 3.

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Diversity factor

Question Number: 108 Question Id: 2999654548 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical
is calculated by dividing the present value of future cash flows by
the initial cost (or initial investment) of the project.
Options:
The profitability index
Cost index 2.
3. Critical Index
4. Cash flow index
Question Number: 109 Question Id: 2999654549 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical
An investment of ₹ 200 lakh is to be made for construction of a plant which will
take 3 years to start production. The annual profit from operation of the plant
is ₹40 lakh. What will be the payback time?
Options:
1. 8 years
7 years 2.
5 years
6 years 4.

Question Number: 110 Question Id: 2999654550 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical



Cost incurred towards	in a chemical plant is a component of the
utilities cost.	
Options:	
property protection	
control laboratory	
3. air	
canteen 4.	
Question Number: 111 Question Id: 299965455 Question Mandatory: No Single Line Question	11 Question Type: MCQ Display Question Number: Yes Is Option: No Option Orientation: Vertical
Which of the following gases has high	h calorific value?
Options:	
Natural gas	
Producer gas	
3. Water gas	
LPG	
Question Number: 112 Question Id: 299965455 Question Mandatory: No Single Line Question	52 Question Type: MCQ Display Question Number: Yes Is Option: No Option Orientation: Vertical
Muriatic acid is the alternate name of	f acid.
Options:	
sulphuric	
2. nitric	
hydrochloric 3.	

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Question Number: 113 Question Id: 2999654553 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical
Sugar is leached from sugar beets with
Options:
1. cold water
2. hot water
3. sulphuric acid
4. lime water
Question Number: 114 Question Id: 2999654554 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical
Water-gas is mixed with one of the following to give carburetted water gas.
Options:
1. Carbohydrates
Fluorocarbons 2.
3. Halogens
Hydrocarbons 4.
Question Number: 115 Question Id: 2999654555 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical
Production of alcohol by fermentation of molasses is an process.
Options:
aerobic 1.
2. anaerobic

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4. formic

3. endothermic 4. sulfonation Question Number: 116 Question Id: 2999654556 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical Match the chemicals written on the left with the raw materials required to produce them mentioned on the right I) Single Superphosphate P) Rock phosphate + Sulfuric Acid+ Ammonia II) Triple Superphosphate Q) Brine III) Diammonium Phosphate R) Rock phosphate + Sulfuric Acid S) Rock phosphate + Phosphoric Acid IV) Caustic Soda **Options:** I-Q, II-R, III-S, IV-P I-S, II-P, III-Q, IV-R I-R, II-S, III-P, IV-Q 4 I-S, II-R, III-P, IV-Q Question Number: 117 Question Id: 2999654557 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical 20% oleum contains **Options:** 20 mol% SO₃ and 80 mol% H₂SO₄ 20 wt% H2SO4 and 80 wt% SO3 20 mol% H₂SO₄ and 80 mol% SO₃

20 wt% SO₃ and 80 wt% H₂SO₄

Question Number: 118 Question Id: 2999654558 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical
Which of the following has the highest octane number?
Options:
1. Olefins
2. Aromatics
3. Paraffins
4. Naphthenes
Question Number: 119 Question Id: 2999654559 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical
Prilling tower is found in the manufacture of
Options:
1. sugar
2. cement
ammonia 3.
urea 4.
Question Number: 120 Question Id: 2999654560 Question Type: MCQ Display Question Number: Yes Is Question Mandatory: No Single Line Question Option: No Option Orientation: Vertical
A filler is not required during the manufacture of paper.
Options:
1. Bond
2. Writing
Coloured 3.

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Blotting nitrogen